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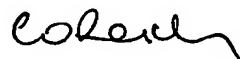
I HEREBY CERTIFY that annexed hereto is a true copy of documents filed in connection with the following patent application:

Application No. S2003/0227

Date of Filing 27 March 2003

Applicant SUPARULES LIMITED, an Irish company of 9 Technological Park, Castleroy, Limerick, Ireland.

Dated this 7 day of April 2004.



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**REQUEST FOR THE GRANT OF A PATENT
PATENTS ACT, 1992**

The Applicant named herein hereby request

☐ the grant of a patent under Part II of the Act

☒ the grant of a short-term patent under Part III of the Act

on the basis of the information furnished hereunder.

1. APPLICANT**Name****SUPARULES LIMITED****Address****9 Technological Park, Catleroy, Limerick, Ireland****Description/Nationality****An Irish Company****2. TITLE OF INVENTION****"An Apparatus for Measuring an A.C. Current in a Cable"****3. DECLARATION OF PRIORITY ON BASIS OF PREVIOUSLY FILED
APPLICATION FOR SAME INVENTION (SECTIONS 25 & 26)**Previous filing dateCountry in or for
which filedFiling No.**4. IDENTIFICATION OF INVENTOR(S)****Name(s) of person(s) believed by Applicant(s) to be the inventor(s)****1. SORENSEN, Thomas****Address****1. 9 Technological Park, Castleroy, Limerick, Ireland****5. STATEMENT OF RIGHT TO BE GRANTED A PATENT (SECTION 17(2)(B))****By virtue of****Contd./...**

6. **ITEMS ACCOMPANYING THIS REQUEST - TICK AS APPROPRIATE**

- (i) ☒ prescribed filing fee (€60.00)
- (ii) ☒ specification containing a description and claims
☐ specification containing a description only
☒ Drawings referred to in description or claims
- (iii) ☒ An abstract
- (iv) ☐ Copy of previous application(s) whose priority is claimed
- (v) ☐ Translation of previous application whose priority is claimed
- (vi) ☐ Authorisation of Agent (this may be given at 8 below if this Request is signed by the Applicant(s))

7. **DIVISIONAL APPLICATION**

The following information is applicable to the present application which is made under Section

24 -

Earlier Application No:
Filing Date:

8. **AGENT**

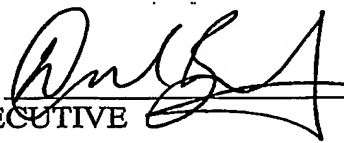
The following is authorised to act as agent in all proceedings connected with the obtaining of a Patent to which this request relates and in relation to any patent granted -

Name
F. R. KELLY & CO.

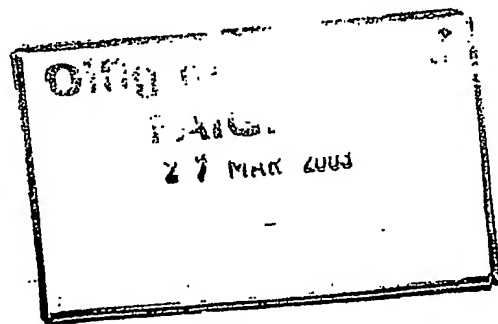
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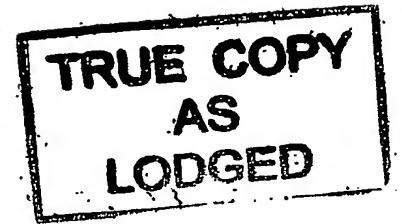
9. **ADDRESS FOR SERVICE (IF DIFFERENT FROM THAT AT 8)**

SUPARULES LIMITED
F. R. KELLY & CO.

By: 
EXECUTIVE

Date: 27 March 2003





An Apparatus for Measuring an A.C. Current in a Cable

This invention relates to an apparatus for measuring an alternating current flowing in an electric cable, for example an a.c. mains cable.

5

The present state of the art of measuring current in two or three core round cables is described in US Patent 5,652,506. Part of the coil arrangement used in this prior apparatus is shown in Fig. 1.

- 10 Eight identical wire-wound coils are used in total in the previous arrangement. For clarity sake, only four of these are shown in Fig. 1. The four coils shown pick up the x component H_x of magnetic field only from the cable 10. The other four identical coils, not shown in this diagram, are located at the same centres as the four shown; however they are wound in a plane which is normal to the plane of
- 15 the four shown in order to pick up the y component H_y of magnetic field only.

- Coil 1 and coil 2 are the main pickup coils for the H_x component of magnetic field and are connected in phase addition. Coil 3 and coil 4 are connected in phase opposition to coil 1 and coil 2. Coil 3 and coil 4 are used only to reduce the
- 20 pickup of stray magnetic fields from other possible interfering current sources which are external to the coil arrangement.

- The magnetic field pick-up of coil 1 and coil 2 from the current source to be measured is larger than the pickup by coil 3 and coil 4 since coils 3 and 4 are
- 25 further away from the current source. Thus, when the output from coils 3 and 4 is subtracted from coils 1 and 2 the result is not zero. Therefore a voltage pickup proportional to the H_x component of magnetic field from the current source is present at the input to the amplifier AMP1.

- 30 For sources external and further away from the coil arrangement, however, the magnetic field created is much more uniform in magnitude and direction in the vicinity of the coils and the pickup from coils 3 and 4 almost completely cancels

out the pickup from coils 1 and 2, significantly reducing any errors incurred due to other interfering current sources in the vicinity of the apparatus.

At the output of the amplifier AMP1 there is a voltage V_x which is proportional to the magnetic field component H_x created by the current flowing out in one conductor of the cable 10 and returning in the other.

The other four coils, picking up the H_y component, are connected identically to the four shown and are amplified separately by a similar amplifier AMP2, not shown. At the output of AMP2, therefore, a voltage V_y exists which is proportional to the H_y component of magnetic field.

It is useful at this stage to examine the H_x and H_y components of magnetic field created by a current I flowing out in one conductor of the cable 10 and returning in a second conductor of the cable, located a distance d away from the first conductor, as shown in Fig. 2. For the present it is assumed that the two conductors do not twist or rotate as they extend along the length of the cable.

Since the cable is round, no information is available as to the orientation angle θ of the coils to the conductors and θ is treated as a variable. Under these circumstances

$$H_x = \frac{Id \cos \theta \sin \theta}{\pi r^2 \left[\left(1 + \frac{d^2}{4r^2} \right)^2 - \frac{d^2}{r^2} \sin^2 \theta \right]} \quad \text{Eq (1)}$$

$$H_y = \frac{Id \left(\sin^2 \theta - \frac{1}{2} - \frac{d^2}{8r^2} \right)}{\pi r^2 \left[\left(1 + \frac{d^2}{4r^2} \right)^2 - \frac{d^2}{r^2} \sin^2 \theta \right]} \quad \text{Eq (2)}$$

Referring back to Fig. 1, if coil 1 is at an angle θ to the current-carrying conductors, then coil 2, which is located diametrically opposite to coil 1, has an

angle $\theta + 180^\circ$ to the conductors and it is seen from equation (1) that H_x is identical for angles θ and $\theta + 180^\circ$. When coils 1 and 2 are connected in phase addition, therefore, the pickup voltage is double the pickup voltage of one of these coils on its own.

5

A similar analysis applies to the other coils picking up the H_y component of magnetic field as given by equation (2).

If the magnitude of the magnetic field $|H|$ is then computed from the H_x and H_y components given by equations (1) and (2) respectively, the following result is obtained:

$$|H| = \sqrt{H_x^2 + H_y^2} = \frac{Id}{2\pi r^2} \frac{1}{\sqrt{\left(1 + \frac{d^2}{4r^2}\right)^2 - \frac{d^2}{r^2} \sin^2 \theta}} \quad \text{Eq. (3)}$$

15

Now V_x , the output voltage of AMP1, is proportional to H_x , and V_y , the output voltage of AMP2, is proportional to H_y .

V is evaluated from V_x and V_y , as follows:

20

$$V = \sqrt{V_x^2 + V_y^2} = K|H| = \frac{KId}{2\pi r^2} \frac{1}{\sqrt{\left(1 + \frac{d^2}{4r^2}\right)^2 - \frac{d^2}{r^2} \sin^2 \theta}} \quad \text{Eq. (4)}$$

Where K is a constant that depends on the area and number of the coil turns and the amplifier gain.

25

The computed voltage V is a maximum at $\theta = 90^\circ$ and is given by

$$V_{\max} = \frac{KId}{2\pi r^2 (1 - \frac{d^2}{4r^2})} \quad \text{Eq (5)}$$

5 and V is a minimum when $\theta = 0^\circ$

$$V_{\min} = \frac{KId}{2\pi r^2 (1 + \frac{d^2}{4r^2})} \quad \text{Eq (6)}$$

10 The average value of V is approximately

$$V = \frac{KId}{2\pi r^2} \quad \text{Eq (7)}$$

15 Equation (7) is the equation used to evaluate the current I , since K and r are known, and d can be estimated fairly accurately in the previously patented technique.

For I fixed, however, there is an inherent variation in the measured voltage V as the coil positions around the cable vary as indicated by equations (5) and (6).
 20 The maximum variation from equation (7) depends on the value of $d^2/4r^2$. For $d/r = 1/2$ there is a maximum variation (error) of $\pm 6.3\%$. For $d/r < 1/2$ the variation (error) is smaller in theory. In practice, however, the best accuracy that can be achieved with this previous apparatus, in round cables, is of the order of $\pm 11\%$.

25 The reason the performance is worse than indicated by equation (4) is primarily due to the fact that in round cables the conductors twist as they extend along the

length of the cable. It was assumed in deriving equation (4) that the conductors stay parallel and straight along the cable.

Equation (4) indicates that the maximum pickup occurs when the angle $\theta = 90^\circ$ and the minimum pickup occurs when $\theta = 0^\circ$. It is found that this effect reverses itself when the conductors are twisted beyond a certain limit, causing the maximum pickup to occur at $\theta = 0^\circ$ and the minimum to occur at $\theta = 90^\circ$. The variation in pickup of this previous apparatus as the coils move round the twisted conductors depends on the rate of twist, the spacing d , and the distance to the coils r .

If V is computed from $V = \sqrt{(V_x^2 + V_y^2)}$ for the coil arrangement shown in Fig. 1, then variations in readings as the coils rotate round the cable vary from cable to cable but can exceed $\pm 15\%$.

The coil arrangement shown in Fig. 1 is therefore limited in its accuracy, and it is an object of the invention to provide a new apparatus which is capable of giving greater accuracy.

This object is met by the invention claimed in claim 1. Preferred embodiments of the invention are claimed in the dependent claims.

In this specification the axis of a coil means that direction relative to the coil which, when orientated parallel to the direction of a fluctuating magnetic field passing through the coil, would provide the maximum induced voltage in the coil for that magnetic field.

An embodiment of the invention will now be described, by way of example, with reference to the accompanying drawings, in which:

Fig. 1, previously described, shows part of a prior art apparatus.

Fig. 2 is a diagram to assist in understanding the operation and limitations of the prior art.

5

Fig. 3 is a schematic diagram of the coil arrangement of a basic embodiment of the present invention.

10 Fig. 4 is a diagram of the embodiment of Fig. 3 illustrating the effect of an interfering source.

Fig. 5 is a further development of the embodiment of Fig. 3.

15 Fig. 6 shows an embodiment of the invention with interference suppression.

Fig. 7 is a circuit diagram of the embodiment of Fig. 6.

Fig. 8 shows an alternative construction for the orthogonal coils of Fig. 6.

20 As described, coils 1 and 2 of the apparatus shown in Fig. 1 pick up the H_x component of magnetic field. These coils are also present in the apparatus shown in Fig. 3, which is a circuit diagram of the coil arrangement of a basic embodiment of the present invention, but they are referred to there as coils a_x and b_x . The apparatus of Fig. 3 also includes two further coils c_x and d_x which also

25 pick up the H_x component of magnetic field. These two further coils c_x and d_x are located at the same distance as coils a_x and b_x from the centre of the cable 10 but are located above and below the cable so that a line joining coil c_x to coil d_x is at an angle of 90° to a line joining coil a_x and coil b_x . Thus all four coils a_x to d_x lie in a plane which is perpendicular to the axis of the cable 10 on the circumference

30 of a notional circle of radius r whose centre is coaxial with the cable 10. All four

coils a_x to d_x have substantially parallel axes; thus the axes of coils a_x and b_x are tangential to the notional circle while the axes of coils c_x and d_x extend radially of the notional circle. All four coils a_x to d_x have substantially the same turns-area product.

5

Thus, with reference to Fig. 2, if coil a_x is at an angle θ to the two conductors of the cable 10, then coil d_x is at $90^\circ + \theta$, coil b_x is at $180^\circ + \theta$ and coil c_x is at $270^\circ + \theta$. The advantage of this apparatus over the previous one, if the coils are connected in series in the correct polarity in the manner to be described, is that the pickup repeats itself every 90° of rotation and so the pickup at $\theta=0^\circ$ and $\theta=90^\circ$ are identical. In the previous apparatus maximum variation between reading occurred at $\theta=0^\circ$ and 90° .

15

The variation in pickup of the H_x component of magnetic field that occurs at each of the four coils a_x to d_x located round a parallel pair of conductors, as shown in Fig. 3, is now examined with the use of equation (1).

If coil a_x is at an angle θ to the conductor pair then H_x at coil a_x is given by equation (1) as:

20

$$H_x(a_x) = \frac{Id \cos \theta \sin \theta}{\pi r^2 \left[\left(1 + \frac{d^2}{4r^2}\right)^2 - \frac{d^2}{r^2} \sin^2 \theta \right]} \quad \text{Eq (8)}$$

For coil d_x its angle is $90 + \theta$ to the conductors and the H_x component there, again from equation (1), is

25

$$H_x(d_x) = - \frac{Id \cos \theta \sin \theta}{\pi r^2 \left[\left(1 + \frac{d^2}{4r^2}\right)^2 - \frac{d^2}{r^2} \cos^2 \theta \right]} \quad \text{Eq (9)}$$

For coil b_x its angle is $180^\circ + \theta$ to the conductors and therefore

$$H_x(b_x) = \frac{Id \cos \theta \sin \theta}{\pi r^2 \left[\left(1 + \frac{d^2}{4r^2}\right)^2 - \frac{d^2}{r^2} \sin^2 \theta \right]} \quad \text{Eq (10)}$$

5

For coil (c_x) its angle is $270^\circ + \theta$ to the conductors giving

$$H_x(c_x) = - \frac{Id \cos \theta \sin \theta}{\pi r^2 \left[\left(1 + \frac{d^2}{4r^2}\right)^2 - \frac{d^2}{r^2} \cos^2 \theta \right]} \quad \text{Eq (11)}$$

10

Coils a_x to d_x are all connected in series, as shown in Fig. 3, in the following polarities. Coils a_x and b_x have an in-phase connection and coils c_x and d_x are connected in anti-phase to coils a_x and b_x so that the voltage $V(x)$ induced in the series connection of coils a_x to d_x is proportional to:

15

$$H_x(a_x) + H_x(b_x) - H_x(c_x) - H_x(d_x).$$

Substituting for the values of these magnetic fields from equations (8), (9), (10), and (11) and simplifying gives

20

$$H_x(a_x) + H_x(b_x) - H_x(c_x) - H_x(d_x) =$$

$$\frac{4Id}{\pi r^2} \frac{\cos \theta \sin \theta \left(1 + \frac{d^4}{16r^4}\right)}{\left[\left(1 + \frac{d^2}{4r^2}\right)^2 - \frac{d^2}{r^2} \cos^2 \theta\right] \left[\left(1 + \frac{d^2}{4r^2}\right)^2 - \frac{d^2}{r^2} \sin^2 \theta\right]} \quad \text{Eq (12)}$$

The arrangement of Fig. 3 also includes four further coils a_y , b_y , c_y and d_y each having substantially the same turns-area product as each of the coils a_x to d_x .

- 5 Each coil a_y to d_y is placed, as far as is physically practical, at the same location as a corresponding one of the coils a_x to d_x , but its axis is rotated through 90° so that the axes of the coils a_y and b_y are tangential to the notional circle and the axes of the coils c_y and d_y extend radially of the notional circle. Thus four pairs a_x/a_y , b_x/b_y , c_x/c_y and d_x/d_y of closely positioned coils are present with the coils in each
- 10 pair having substantially orthogonal axes. This close positioning of the pairs of coils a_x/a_y , etc. at the same location can be achieved, for example, using orthogonal pairs of coils as shown in Fig. 9 of US 5,652,506 but an alternative construction using PCB technology will be described later. As will be evident to the reader, each of the coils a_y to d_y is orientated to pick up the y component H_y
- 15 of the magnetic field generated by the cable 10 at the respective location.

Let $H_y(a_y)$ be the y component of magnetic field picked up by the coil a_y .

Let $H_y(b_y)$ be the y component of magnetic field picked up by the coil b_y .

Let $H_y(c_y)$ be the y component of magnetic field picked up by the coil c_y .

- 20 Let $H_y(d_y)$ be the y component of magnetic field picked up by the coil d_y .

From equation (2)

$$H_y(a_y) = \frac{Id}{\pi r^2} \frac{[\sin^2 \theta - \frac{1}{2} - \frac{d^2}{8r^2}]}{[(1 + \frac{d^2}{4r^2})^2 - \frac{d^2}{r^2} \sin^2 \theta]} \quad \text{Eq (13)}$$

$$H_y(d_y) = \frac{Id}{\pi r^2} \frac{[\cos^2 \theta - \frac{1}{2} - \frac{d^2}{8r^2}]}{[(1 + \frac{d^2}{4r^2})^2 - \frac{d^2}{r^2} \cos^2 \theta]} \quad \text{Eq (14)}$$

$$H_y(b_y) = \frac{Id}{\pi r^2} \frac{[\sin^2 \theta - \frac{1}{2} - \frac{d^2}{8r^2}]}{[(1 + \frac{d^2}{4r^2})^2 - \frac{d^2}{r^2} \sin^2 \theta]} \quad \text{Eq (15)}$$

$$H_y(c_y) = \frac{Id}{\pi r^2} \frac{[\cos^2 \theta - \frac{1}{2} - \frac{d^2}{8r^2}]}{[(1 + \frac{d^2}{4r^2})^2 - \frac{d^2}{r^2} \cos^2 \theta]} \quad \text{Eq(16).}$$

These four coils a_y to d_y picking up the H_y component of magnetic field are connected in series with the same polarities as the four coils a_x to d_x picking up the H_x component; i.e. coils a_y and b_y are connected in phase and coils c_y and d_y are connected in antiphase to coils a_y and b_y . To avoid over-complicating Fig. 3 the connections between the coils a_y to d_y are not shown in that figure.

A voltage $V(y)$ is therefore induced in the series connection proportional to $H_y(a_y) + H_y(b_y) - H_y(c_y) - H_y(d_y)$.

Substituting for the values of these magnetic fields from equation (13) to (16) and simplifying gives

$$H_y(a_y) + H_y(b_y) - H_y(c_y) - H_y(d_y) =$$

$$\frac{2Id}{\pi r^2} \frac{(\sin^2 \theta - \cos^2 \theta)(1 - \frac{d^4}{16r^4})}{[(1 + \frac{d^2}{4r^2})^2 - \frac{d^2}{r^2} \sin^2 \theta][(1 + \frac{d^2}{4r^2})^2 - \frac{d^2}{r^2} \cos^2 \theta]} \quad \text{Eq (17).}$$

V is now evaluated as:

$$\begin{aligned} 5 \quad V &= \sqrt{V(x)^2 + V(y)^2} \\ &= K \sqrt{[Hx(a_x) + Hx(b_x) - Hx(c_x) - Hx(d_x)]^2 + [Hy(a_y) + Hy(b_y) - Hy(c_y) - Hy(d_y)]^2} \end{aligned}$$

Eq (18)

10 where K is a constant, as before.

Substituting in equation (18) from equations (12) and (17), and simplifying, gives

$$V = \frac{2KdI}{\pi r^2} \frac{1}{\sqrt{(1 - \frac{d^4}{16r^4})^2 + \frac{d^4}{r^4} \sin^2 \theta \cos^2 \theta}} \quad \text{Eq (19)}$$

The minimum value of V occurs when $\theta = 45^\circ$ and this value is given by

$$15 \quad V_{\text{MIN}} = \frac{2KdI}{\pi r^2 (1 + \frac{d^4}{16r^4})} \quad \text{Eq (20)}$$

The maximum value of V occurs when $\theta = 0^\circ$ or $\theta = 90^\circ$ and this maximum value is given by

$$20 \quad V_{\text{MAX}} = \frac{2KdI}{\pi r^2 (1 - \frac{d^4}{16r^4})} \quad \text{Eq (21)}$$

The mean value is approximately

$$V_{AV} = \frac{2 K d I}{\pi r^2} \quad \text{Eq (22)}$$

5

Except for a factor of four, equation (22) of the new apparatus is exactly the same as equation (7) of the previous apparatus. However, the variation from maximum to minimum of the previous apparatus as the sensor is rotated depends on the magnitude of $d^2/4r^2$, whereas for the new coil arrangement it depends on the magnitude of $d^4/16r^4$. Thus, for $d/r = 1/2$ the reading varies by $\pm 6.3\%$ for the previous apparatus whereas the new apparatus, with $d/r = 1/2$, varies by only $\pm 0.4\%$.

The improvement using the new coil arrangement as given by equation (19) compared to the previous apparatus as given by equation (4) is strictly true only for conductors which do not twist as they extend along the length of the cable. However, the new apparatus is far less prone to errors caused by cable rotation or conductor twisting with variations of $< 2\%$ recorded in V as the cable is rotated by 360° for this new coil arrangement. The previous apparatus records variations of 15% or larger where the same cable is rotated in the jaws of the instrument.

In the previous coil arrangement, as shown in Fig. 1, coil 3 and coil 4 are connected in anti-phase with coil 1 and coil 2, and their purpose is to reduce the pickup of interference from the other current sources in the vicinity of the meter. The interference pickup of the coil arrangement shown in Fig. 3 is now examined with reference to Fig. 4.

Fig. 4 shows the coils a_x to d_x located on the circle of radius r . Also shown is a cable 10 carrying a current I located at two possible positions, position A or position B. Position A is the location of the cable when a measurement of its

current I is made. Position B shows the same cable, located a distance r_1 from the centre of the circle, carrying the same current I but exterior to the coil arrangement, where it is acting as an interfering source. The interference suppression S of the coil arrangement is defined as:

$$S = \frac{\text{Pickup in position B}}{\text{Pickup in position A}} \quad \text{Eq. (23)}$$

The smaller the value of S the better the suppression. The pickup in position A is given by equation (22)

$$\text{Pickup in position A} = \frac{2 K d I}{\pi r^2}$$

It may be shown that the pickup in position B is given by

$$\text{Pickup in position B} = \frac{6 r^2 K d I}{\pi (r_1^4 - r^4)} \quad \text{Eq. (24)}$$

$$\text{Therefore} \quad S = \frac{3 r^4}{r_1^4 \left(1 - \frac{r^4}{r_1^4}\right)} \quad \text{Eq. (25)}$$

It is seen from equation (25) that the smaller the value of $\frac{r}{r_1}$ the better the suppression.

If it is assumed, due to coil and apparatus housings, that the closest an interference source can get to the coil arrangement is $r_1 = 2r$, then the maximum value of S from equation (25) is $S = 0.2$ or 20%. As the interfering source moves further away S decreases fairly rapidly, with $S = 4\%$ for $r_1 = 3r$ and $S = 1\%$ for $r_1 = 4r$. This maximum interference value of 20% is in general unacceptable and is reduced significantly by employing the following technique.

It is noted from equation (24) that the interference pickup is primarily proportional to r^2 where r is the distance of the coils from the centre. Consider therefore the situation as shown in Fig. 5. In this arrangement, two sets of coils are used to pickup the H_x component of magnetic field, an inner set a_{1x} to d_{1x} located at 90° intervals around the circumference of a circle of radius r , and an outer set a_{2x} to d_{2x} located at 90° intervals around the circumference of a circle of radius r_2 coaxial with the first circle. The four inner coils a_{1x} to d_{1x} correspond to the coils a_x to d_x shown in Fig. 3, and are connected in series in the same way, and the four outer coils a_{2x} to d_{2x} are also connected in series in the manner shown in Fig. 3. Each outer coil a_{2x} to d_{2x} is located on the same radial line as a corresponding one of the inner coils a_{1x} to d_{1x} and all eight coils have substantially parallel axes and substantially the same area-turns product.

Let V_{1x} be the pickup by the inner set of coils from the interfering source at distance r_1 which is given by equation (24) with $r = r_1$.

$$V_{1x} = \frac{6r_1^2 KdI}{\pi(r_1^4 - r_1^4)} \quad \text{Eq. (26)}$$

Let V_{2x} be the pickup by the outer set of coils from the same interfering source.

$$V_{2x} = \frac{6r_2^2 KdI}{\pi(r_1^4 - r_2^4)} \quad \text{Eq. (27)}$$

In order to reduce the pickup from this interfering source a fraction, r_1^2/r_2^2 , of the outer voltage is subtracted from the inner voltage to give V_x , where

$$V_x = V_{1x} - \frac{r_1^2}{r_2^2} V_{2x} \quad \text{Eq. (28)}$$

Substituting for V_{1x} and V_{2x} from equations (26) and (27) gives

$$V_x = \frac{6r_1^2 KdI}{\pi(r_1^4 - r_1^4)} - \frac{r_1^2}{r_2^2} \left[\frac{6r_2^2 KdI}{\pi(r_1^4 - r_2^4)} \right]$$

5

Simplifying gives

$$V_x = \frac{6KdI}{\pi} \frac{r_1^2}{r_1^8} \frac{(r_1^4 - r_2^4)}{\left(1 - \frac{r_1^4}{r_1^4}\right)\left(1 - \frac{r_2^4}{r_1^4}\right)} \quad \text{Eq. (29)}$$

10 Since this is the pickup from the interfering source at distance r_1 , call this voltage V_{xB} .

i.e.
$$V_{xB} = \frac{6KdI}{\pi} \frac{r_1^2}{r_1^8} \frac{(r_1^4 - r_2^4)}{\left(1 - \frac{r_1^4}{r_1^4}\right)\left(1 - \frac{r_2^4}{r_1^4}\right)} \quad \text{Eq. (30)}$$

15 Consider now the pickup from the same current source when it is located in the measurement position (in the centre of the coil system) when the total voltage pickup is again computed from equation (28).

The pickup voltage V_{1x} of the inner coil set is given by equation (22) with $r = r_1$.

20

$$V_{1x} = \frac{2 KdI}{\pi r_1^2}$$

Similarly, the pickup voltage V_{2x} of the outer set is given by equation (22) with $r = r_2$.

25

$$V_{2x} = \frac{2 KdI}{\pi r_2^2}$$

The total pickup voltage V_{xa} with the cable in the measurement position is obtained by substituting these values of V_{1x} into equation (28)

$$V_{xA} = \frac{2KdI}{\pi r_1^2} - \frac{r_1^2}{r_I^2} \frac{2KdI}{\pi r_2^2}$$

$$V_{xA} = \frac{2KdI}{\pi} \frac{(r_2^4 - r_1^4)}{r_1^2 r_2^4} \quad \text{Eq. (31)}$$

The interference ratio S , given by equation (23) for this new apparatus with inner and outer sets of coils, is

$$S = \frac{V_{xB}}{V_{xA}} = \frac{6KdI r_1^2 (r_1^4 - r_2^4)}{\pi r_I^8 (1 - \frac{r_1^4}{r_I^4})(1 - \frac{r_2^4}{r_I^4})} \times \frac{r_1^2 r_2^4 \pi}{(r_2^4 - r_1^4) 2KdI}$$

Simplifying gives

$$S = \frac{3r_1^4 r_2^4}{r_I^8 (1 - \frac{r_1^4}{r_I^4})(1 - \frac{r_2^4}{r_I^4})} \quad \text{Eq. (32)}$$

If the inner set on its own had only been used, the interference ratio for that arrangement was given previously by equation (25) with $r = r_1$ giving

$$S(r_1 \text{ only}) = \frac{3r_1^4}{r_I^4 (1 - \frac{r_1^4}{r_I^4})} \quad \text{Eq. (33)}$$

The interference ratio S of the new apparatus as given by equation (32) is smaller than that for the inner set on its own, as given by equation (33), by the factor

$$\frac{r_2^4}{r_1^4} \frac{1}{(1 - \frac{r_2^4}{r_1^4})}$$

For example when $r = 2r_2$ this factor is 0.067, causing a reduction in interference pickup by a factor of 16 approximately. Thus, the worst interference drops from 20% for the inner set on its own to 1.25% when the inner and outer voltages are subtracted in the ratio given by equation (28) i.e. r_1^2/r_2^2 . When the interfering sources are further, away the reduction factor is even larger. The subtraction of the factor r_1^2/r_2^2 of the outer voltage from the inner voltage may be implemented with a resistor divider network or as part of an amplifier input stage as will be described with reference to Fig. 7.

The same considerations apply to the coils detecting the H_y component of the magnetic field.

Fig. 6 is a plan view of an embodiment of the invention incorporating interference suppression as described above, and Fig. 7 is its circuit diagram.

In Fig. 6, the four inner coils $a1_x$ to $d1_x$ are mounted on a "C-shaped" insulating motherboard 20 at 90° intervals around the circumference of a notional circle of radius r_1 , and the four outer coils $a2_x$ to $d2_x$ are mounted on the motherboard 20 at 90° intervals around the circumference of a notional circle of radius r_2 , the two circles being concentric. All eight coils $a1_x$ to $d1_x$ and $a2_x$ to $d2_x$ have substantially the same area-turns product and substantially parallel axes and are located substantially in a common plane.

Also mounted on the motherboard 20 are eight further coils, an inner set of coils $a1_y$ to $d1_y$ and an outer set of coils $a2_y$ to $d2_y$. The coils $a1_y$ to $d1_y$ and $a2_y$ to $d2_y$ have substantially parallel axes and substantially the same turns-area product as

the coils $a1_x$ to $d1_x$ and $a2_x$ to $d2_x$. However, their axes are normal to the axes of the coils $a1_x$ to $d1_x$ and $a2_x$ to $d2_x$. Thus each coil $a1_x$ to $d1_x$ and $a2_x$ to $d2_x$ forms an orthogonal pair of coils with a corresponding one of the coils $a1_y$ to $d1_y$ and $a2_y$ to $d2_y$, wherein in each orthogonal pair the two coils, e.g. the pair of coils $a1_x$ and $a1_y$, are at substantially the same location on the motherboard 20, insofar as that is physically practical using the chosen technology, but the axis of one of the coils is rotated through 90^0 relative to the other coil so that the axis of one coil is tangential to the notional circle on which it lies while the axis of the other coil extends radially of the same circle. Thus the motherboard 20 bears eight orthogonal pairs of coils, four inner pairs $a1_x/a1_y$, $b1_x/b1_y$, $c1_x/c1_y$ and $d1_x/d1_y$ and four outer pairs $a2_x/a2_y$, $b2_x/b2_y$, $c2_x/c2_y$ and $d2_x/d2_y$. As mentioned above, this close positioning of the pairs of coils $a1_x/a1_y$, $b1_x/b1_y$ etc. at the substantially same physical location can be achieved using orthogonal pairs of coils as shown in Fig. 9 of US 5,652,506.

The gap 22 in the C-shaped motherboard 20 allows a cable 10, not shown in Fig. 6, to be introduced into the support so as to be positioned at the point P at the centre of the circles of radius r_1 and r_2 , the cable extending normal to the plane containing the coils (i.e. normal to the plane of Fig. 6). In practice the motherboard 20 and coils mounted thereon will be accommodated in a housing (not shown) which could incorporate a clamp or other mechanical device to locate the cable at the point P. Clearly, each of the coils $a1_x$ to $d1_x$ and $a2_x$ to $d2_x$ is orientated to pick up the x component H_x of the magnetic field generated by the cable 10, while each of the coils $a1_y$ to $d1_y$ and $a2_y$ to $d2_y$ is orientated to pick up the y component H_y of the magnetic field generated by the cable 10.

The coils are connected as shown in Fig. 7:

- Coils a_{1x} and b_{1x} are connected in phase with one another and coils c_{1x} and d_{1x} , although connected in phase with one another, are connected in anti-phase to coils a_{1x} and b_{1x} to give an overall output voltage V_{1x} at the input to a resistor R_{1x} .

5

- Coils a_{2x} and b_{2x} are connected in phase with one another and coils c_{2x} and d_{2x} , although connected in phase with one another, are connected in anti-phase to coils a_{2x} and b_{2x} to give an overall output voltage V_{2x} at the input to a resistor R_{2x} (the voltage V_{2x} is shown minus because the entire series connection of coils a_{2x} to d_{2x} is connected in reverse polarity to coils a_{1x} to d_{1x}).

10

- Coils a_{1y} and b_{1y} are connected in phase with one another and coils c_{1y} and d_{1y} , although connected in phase with one another, are connected in anti-phase to coils a_{1y} and b_{1y} to give an overall output voltage V_{1y} at the input to a resistor R_{1y} .

15

- Coils a_{2y} and b_{2y} are connected in phase with one another and coils c_{2y} and d_{2y} , although connected in phase with one another, are connected in anti-phase to coils a_{2y} and b_{2y} to give an overall output voltage V_{2y} at the input to a resistor R_{2y} (again, the voltage V_{2y} is shown minus because the entire series connection of coils a_{2y} to d_{2y} is connected in reverse polarity to coils a_{1y} to d_{1y}).

20

The resistors R_{1x} and R_{2x} are connected in common to the negative input to an amplifier AMP1 and are chosen such that:

$$\frac{R_{1x}}{R_{2x}} = \left(\frac{r_1^2}{r_2^2}\right)$$

25

V_{outx} is therefore given as

$$V_{outX} = \frac{-R}{1 + j\omega cR} \left(\frac{V_{1x}}{R_{1x}} - \frac{V_{2x}}{R_{2x}} \right)$$

For the frequency range of interest, $j\omega Rc$ is much greater than 1, therefore

$$V_{outX} = \frac{-1}{j\omega c} \left(\frac{V_{1x}}{R_{1x}} - \frac{V_{2x}}{R_{2x}} \right)$$

$$= \frac{j}{\omega c R_{1x}} \left(V_{1x} - \frac{R_{1x} V_{2x}}{R_{2x}} \right)$$

Similarly, the resistors R_{1y} and R_{2y} are connected in common to the negative input to an amplifier AMP2 and are chosen such that:

$$\frac{R_{1y}}{R_{2y}} = \left(\frac{r_1^2}{r_2^2} \right)$$

V_{outY} is therefore given as

$$V_{outY} = \frac{-R}{1 + j\omega cR} \left(\frac{V_{1y}}{R_{1y}} - \frac{V_{2y}}{R_{2y}} \right)$$

For the frequency range of interest, $j\omega Rc$ is much greater than 1, therefore

$$V_{outY} = \frac{-1}{j\omega c} \left(\frac{V_{1y}}{R_{1y}} - \frac{V_{2y}}{R_{2y}} \right)$$

$$= \frac{j}{\omega c R_{1y}} \left(V_{1y} - \frac{R_{1y} V_{2y}}{R_{2y}} \right)$$

Finally, the current flowing in the cable is calculated in a processor 30 by evaluating

$$V_{out} = \sqrt{(V_{outX})^2 + (V_{outY})^2}$$

and the measured current displayed on a display device such as an LCD panel (not shown). The connections between the various coils can be effected by using conductive tracks (not shown) laid down on the motherboard 20 using printed circuit board (PCB) technology. The amplifiers AMP1 and AMP2, as well as the processor 30, can be formed by integrated circuit technology and the IC chips located on the motherboard 20 or elsewhere in the device housing.

A total of 16 coils are used in this embodiment and ideally the turns-area product of these coils should be the same to within 1% at least to obtain accurate results. The cost of 16 wirewound coils accurate to this tolerance could be too expensive for many applications. Planar magnetic printed circuit board coils are a lot cheaper and more accurate to manufacture. However, for a true implementation of the apparatus shown in Figs. 6 and 7, in each pair of orthogonal coils the geometric centre of each of the coils a_{1x} , b_{1x} , etc. picking up the H_x component should be located at the same position as the geometric centre of the corresponding coil a_{1y} , b_{1y} , etc. picking up the H_y component. This is possible using the technique shown in Fig. 9 of US 5,652,506 but not with planar magnetic coils as the tracks are confined to one plane and it is not possible with present day techniques to simultaneously have tracks on orthogonal planes in the same PCB. However, a slight compromise with planar magnetic printed circuit board coils works very well and this arrangement is shown in Figs. 8(a) to 8(c). Fig. 8 actually shows the PCB implementation of the two orthogonal coil pairs a_{1x}/a_{1y} and a_{2x}/a_{2y} , but the same principle is applicable to the two orthogonal coil pairs on the same radius at each of the other three quadrants of the motherboard 20.

The coils a_{1y} and a_{2y} are substantially identical and each is formed as a conductive track 40 on an insulating substrate 42. Although only one side of the substrate is seen in Fig. 8(c), tracks 40 are formed on each opposite surface of the substrate

and connected in series through a central via hole 44. Both tracks 40 form the coil whose opposite ends are connected to respective solder pads 46 formed on tabs extending down from the main body of the substrate 42.

5 By contrast, each coil $a1_x$ and $a2_x$ is formed in two parts. Considering coil $a1_x$, it is formed in two parts $a1_x(1)$ and $a1_x(2)$. The parts $a1_x(1)$ and $a1_x(2)$ are formed as conductive tracks 50 on respective insulating substrates 52. However, each of the parts $a1_x(1)$ and $a1_x(2)$ has a turns-area product half that of the coil $a1_y$. This can be achieved by providing double the number of turns on the coil $a1_y$ than the
10 number on parts $a1_x(1)$ and $a1_x(2)$.

Similarly, the coil $a2_x$ is formed in two parts $a2_x(1)$ and $a2_x(2)$, again formed as conductive tracks 50 on respective insulating substrates 52 and each having a turns-area product half that of the coil $a2_y$. Actually, in this embodiment the parts
15 $a1_x(1)$ and $a2_x(1)$ are formed on one common substrate 52 and likewise the parts $a1_x(2)$ and $a2_x(2)$ are formed on another common substrate 52, but this is not necessary.

The substrates 42, 52 are mounted upstanding vertically in the motherboard 20 by
20 inserting the solder tabs 46, 56 into slots in the motherboard and soldered to tracks on the motherboard. The arrangement is as shown in Fig. 8(a). The coil $a1_y$ is embraced on each side by the coils $a1_x(1)$ and $a1_x(2)$ normal thereto, and the coil $a2_y$ is embraced on each side by the coils $a2_x(1)$ and $a2_x(2)$ normal thereto. The solder tabs 56 are connected by conductive tracks on the motherboard 20 to
25 connect the coils $a1_x(1)$ and $a1_x(2)$ in series in phase to form the coil $a1_x$ and the coils $a2_x(1)$ and $a2_x(2)$ in series in phase to form the coil $a2_x$. Since the coil parts $a1_x(1)$ and $a1_x(2)$ combined have the same turns-area product as the coil $a1_y$ and are equally spaced at either end of coil $a1_y$, as a pair they have the same

geometrical centre as coil a_{1y} . Similarly, as a pair the coil parts $a_{2x}(1)$ and $a_{2x}(2)$ they have the same geometrical centre as coil a_{2y} . The remaining connections are as shown in Fig. 7.

- 5 Modifications of the above embodiment are possible. For example, the turns-area product of the coils a_{2x} to d_{2x} could be different to that of the coils a_{1x} to d_{1x} , provided allowance is made for this in the relative values of the resistors R_{1x} and R_{2x} or elsewhere in the circuit. Similarly, the turns-area product of the coils a_{2y} to d_{2y} could be different to that of the coils a_{1y} to d_{1y} provided suitable allowance is made elsewhere. Also, if interference from external sources is not probable in the
- 10 circumstances likely to be encountered in use, the outer sets of coils, i.e. the orthogonal pairs of coils located on the circle of radius r_2 in Fig. 6, can be omitted. Further, since diametrically opposite sets of coils are provided primarily to provide a larger signal and to further reduce external interference, as well as
- 15 reducing errors due to movement of the cable from centre point P, the invention could be implemented with just two sets of coils at 90° spacing, e.g. the sets of coils at the 3 o'clock and 6 o'clock positions of Fig. 6.

The invention is not limited to the embodiments described herein which may be

20 modified or varied without departing from the scope of the invention.

Claims

1. An apparatus for measuring alternating current in a conductor, the apparatus comprising first and second coil means having substantially the same
 5 turns-area product and substantially parallel axes, the first and second coil means being located on the circumference of a notional circle with the first coil means having its axis tangential to the circle and the second coil means having its axis extending radially of the circle, and third and fourth coil means also having substantially the same turns-area product and substantially parallel axes, the third
 10 and fourth coil means being located on the circumference of the notional circle close to the first and second coil means respectively, the third coil means having its axis extending radially of the circle and the fourth coil means having its axis tangential to the circle such that the first and third coil means form a closely adjacent first pair of coil means with substantially orthogonal axes and the second
 15 and fourth coil means form a closely adjacent second pair of coil means with substantially orthogonal axes, the first to fourth coil means being mounted on a support means configured to allow a conductor to be introduced into the centre of the said circle with the axis of the conductor normal to the plane containing the first to fourth coil means, the apparatus further including means electrically
 20 connecting the first and second coil means in series in anti-phase and the third and fourth coil means in series in anti-phase, and means for deriving the alternating current in the conductor as a function of the voltages induced in the series-connected first and second coil means and the series-connected third and fourth coil means.

25

2. An apparatus as claimed in claim 1, further comprising fifth and sixth coil means having substantially the same turns-area product and substantially parallel axes, the fifth and sixth coil means being located on the circumference of
 a second notional circle concentric with, and having a diameter greater than, the
 30 first notional circle, the fifth coil means being located radially outwardly of the first coil means and having its axis tangential to the second circle and the sixth

coil means being located radially outwardly of the second coil means and having its axis extending radially of the second circle, and seventh and eighth coil means also having substantially the same turns-area product and substantially parallel axes, the seventh and eighth coil means being located on the circumference of the second notional circle close to the fifth and sixth coil means respectively, the seventh coil means having its axis extending radially of the second circle and the eighth coil means having its axis tangential to the second circle such that the fifth and seventh coil means form a closely adjacent third pair of coil means with substantially orthogonal axes and the sixth and eighth coil means form a closely adjacent fourth pair of coil means with substantially orthogonal axes, the apparatus further including means electrically connecting the fifth and sixth coil means in series in anti-phase and the seventh and eighth coil means in series in anti-phase, the means for deriving the alternating current in the conductor deriving said current as a function of the voltages induced in the series-connected first and second coil means, the series-connected third and fourth coil means, the series-connected fifth and sixth coil means, and the series-connected seventh and eighth coil means.

3. An apparatus as claimed in claim 1 or 2, wherein each pair of orthogonal coil means has a substantially identical pair of orthogonal coil means located symmetrically on the diametrically opposite side of the centre of the first notional circle and having the same orientation as its symmetrical counterpart, each coil means and its symmetrical counterpart being connected in series in the same phase.

25

4. An apparatus as claimed in any preceding claim, wherein all the coil means have substantially the same turns-area product.

5. An apparatus as claimed in claim 4, wherein the turns-area product of all the coil means are the same to within 1%.

6. An apparatus as claimed in any preceding claim, wherein each coil means is formed as conductive coil-forming tracks on at least one insulating substrate and the support means comprises an insulating motherboard, the substrates standing upright on the board and the coil-forming tracks on the substrates being
5 connected by conductive tracks on the motherboard.

7. An apparatus as claimed in claim 6, wherein at least one pair of orthogonal coil means comprises a first insulating substrate bearing a first coil-forming track defining one of said pair of orthogonal coil means and second and third insulating
10 substrates disposed substantially normal to the first substrate and bearing second and third coil-forming tracks respectively, the second and third coil-forming tracks being connected together in series and together defining the other of said pair of orthogonal coil means.

15 8. An apparatus as claimed in claim 7, wherein the second and third coil-forming tracks have a combined turns-area product substantially the same as the first coil-forming track.

9. An apparatus as claimed in claim 6, 7 or 8, wherein at least two coil-
20 forming tracks are formed on a common substrate.

Abstract

An apparatus for measuring alternating current in a conductor comprises first and second coils a_{1x} , d_{1x} having substantially the same turns-area product and substantially parallel axes and located on the circumference of a circle with the first coil having its axis tangential to the circle and the second coil having its axis radially of the circle, and third and fourth coils a_{1y} , d_{1y} also having substantially the same turns-area product and substantially parallel axes, the third and fourth coil means being located on the circumference of the same circle close to the first and second coil means respectively but having their axes orthogonal thereto. The coils are mounted on a support means 20 configured to allow a conductor to be introduced into the centre of the said circle with the axis of the conductor normal to the plane containing the coils. The first and second coils are connected in series in anti-phase and the third and fourth coil means are connected in series in anti-phase, and the alternating current in the conductor is derived as a function of the voltages induced in the series-connected first and second coils and the series-connected third and fourth coils. Further coils are provided for interference suppression and signal enhancement.

(Fig. 6)

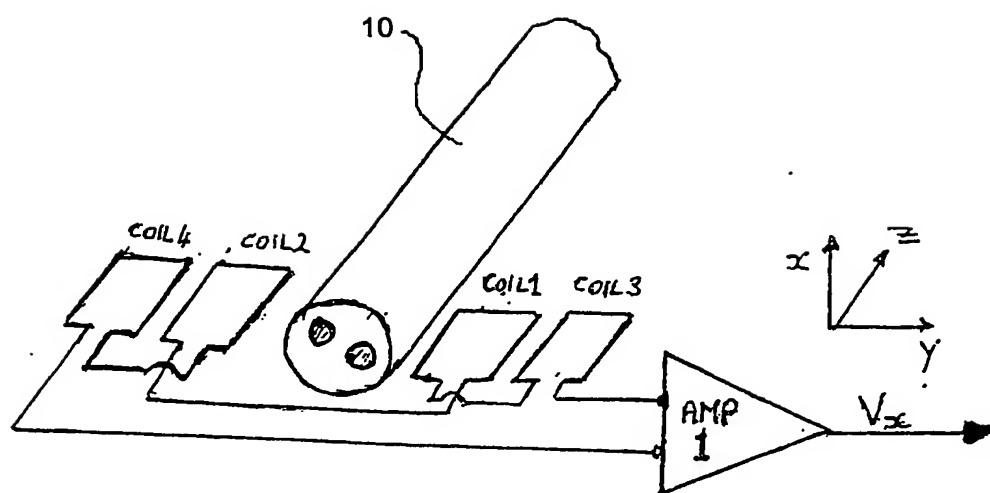


Fig. 1

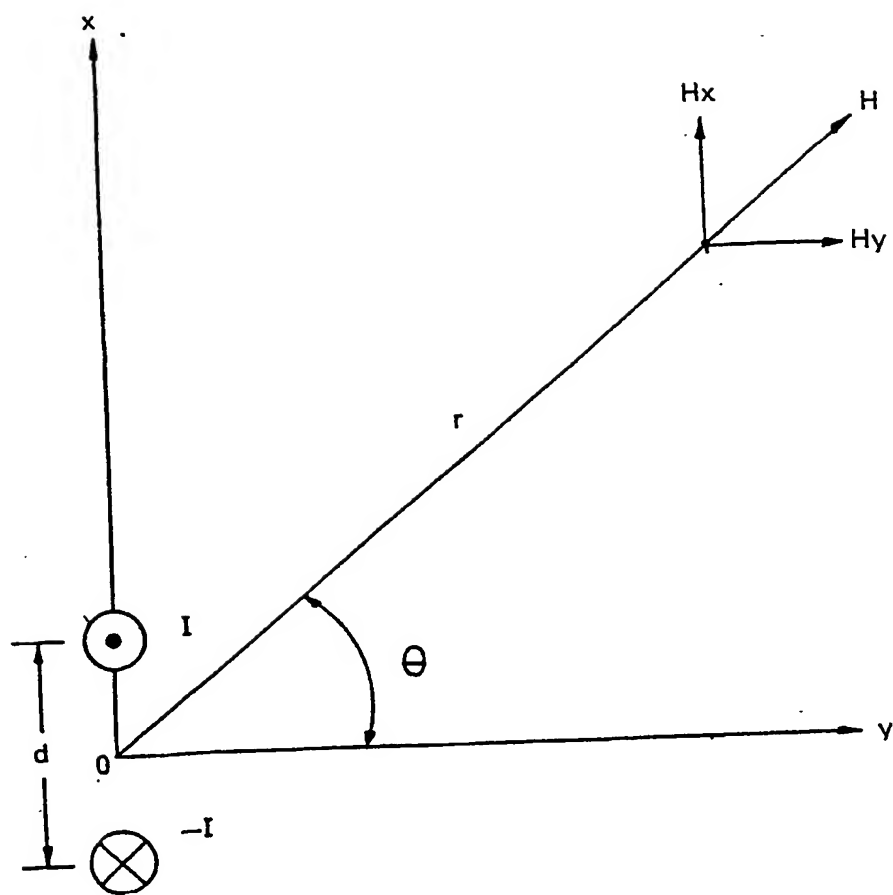


Fig. 2

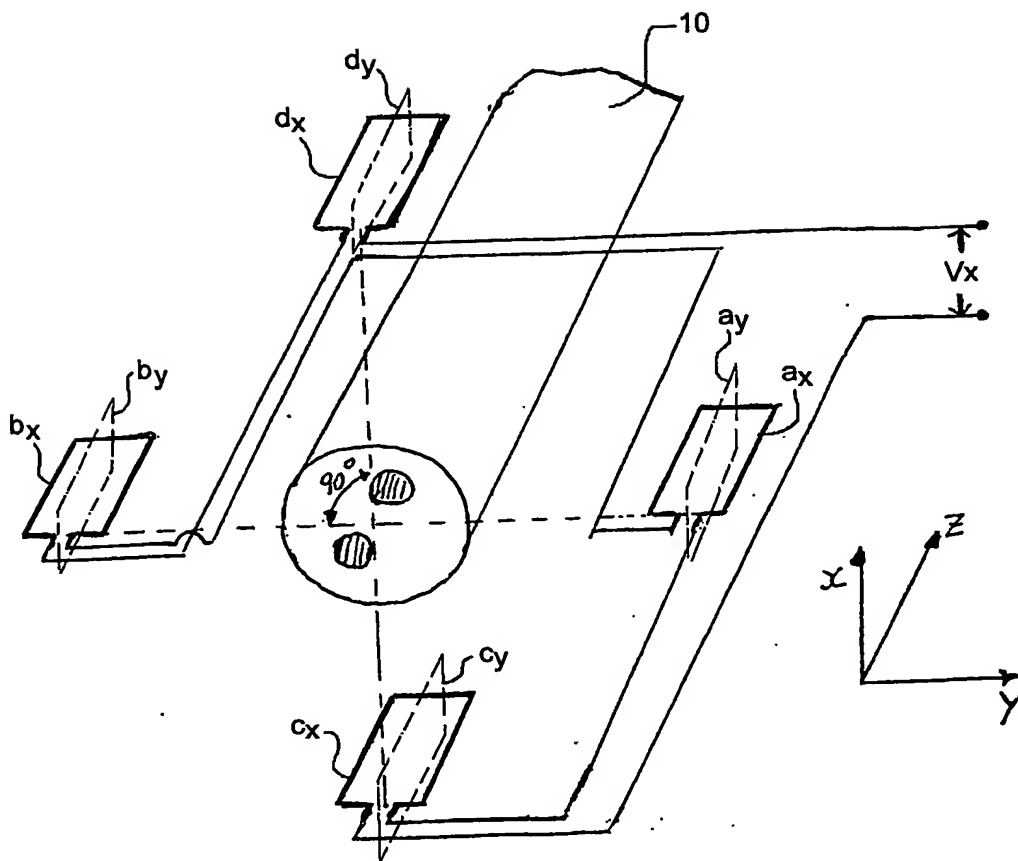


Fig. 3

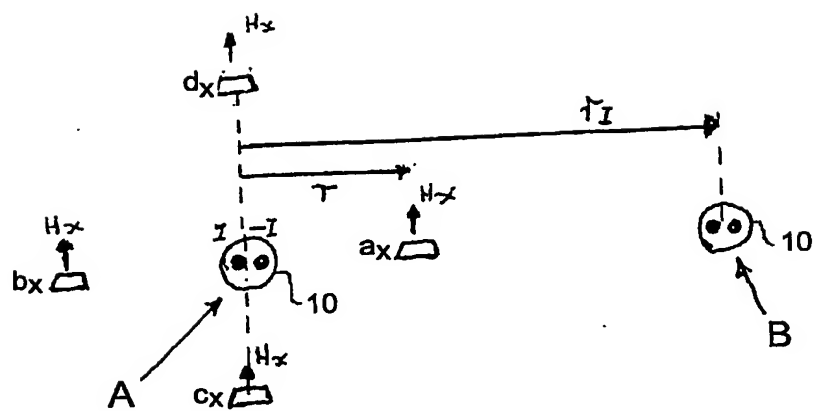


Fig. 4

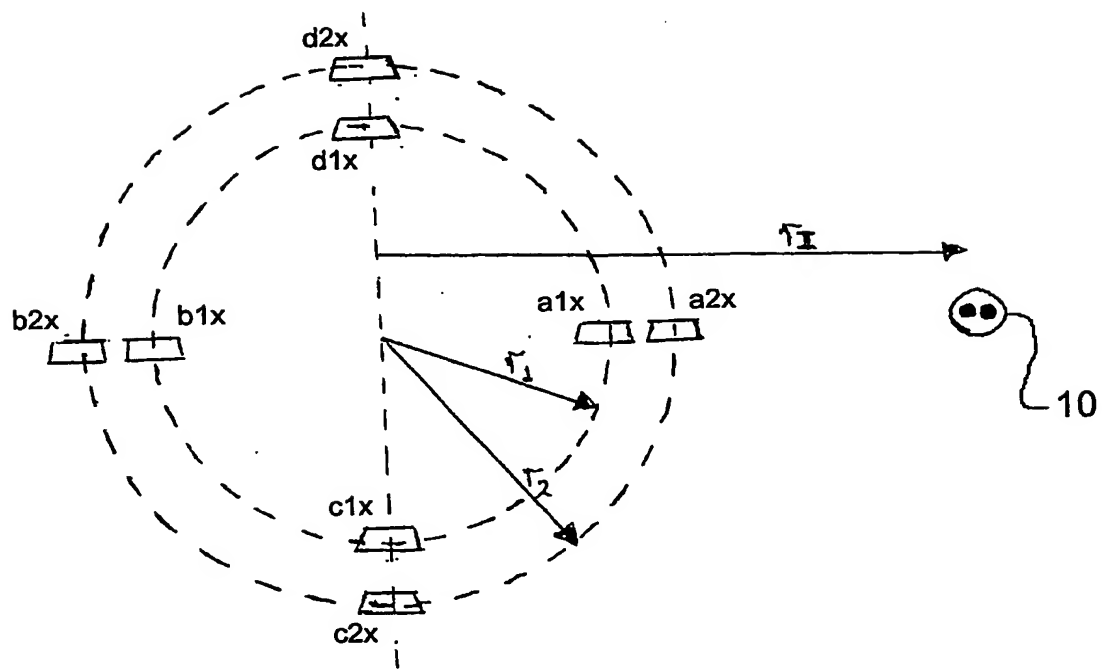


Fig. 5

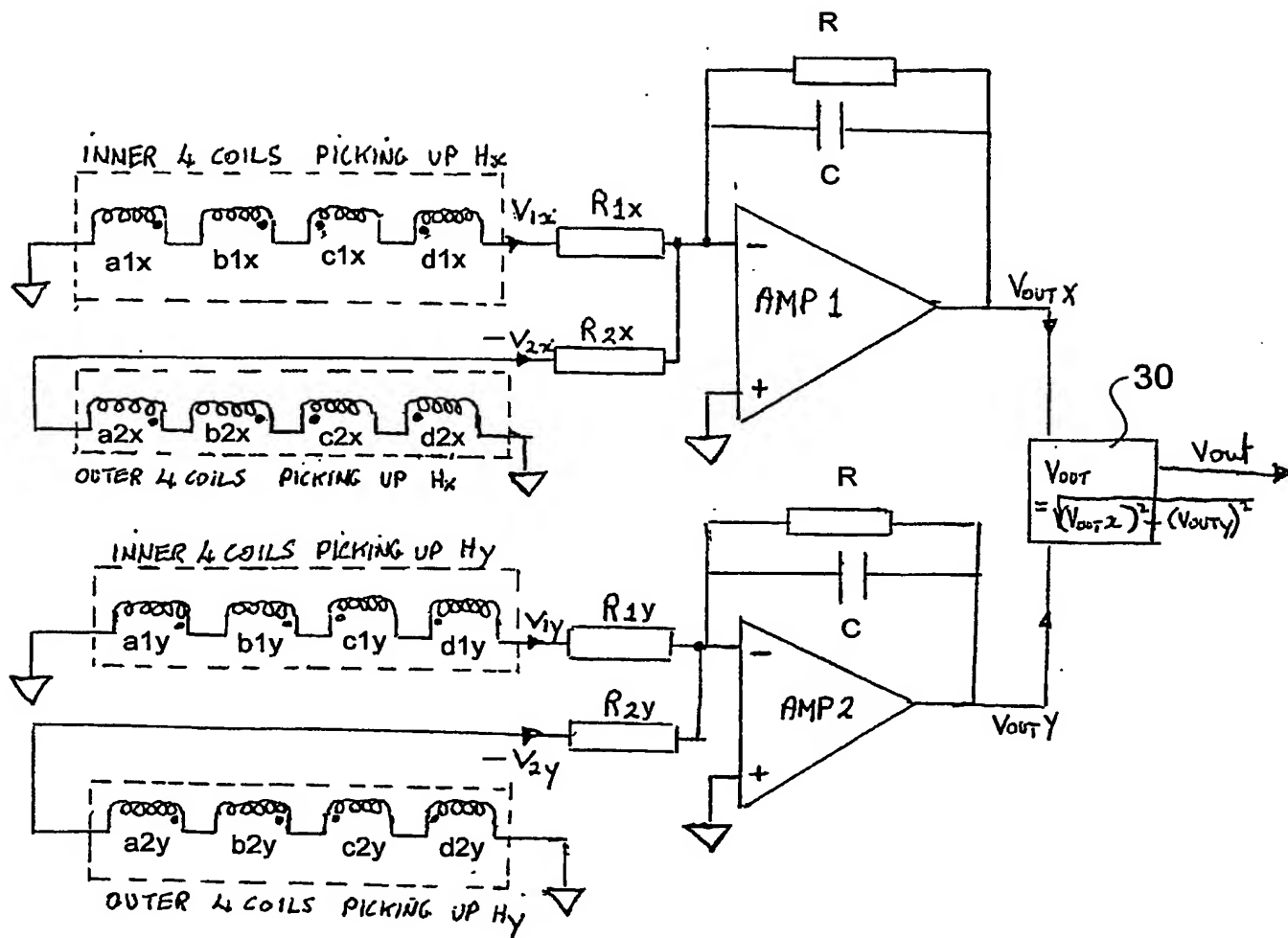


Fig. 7

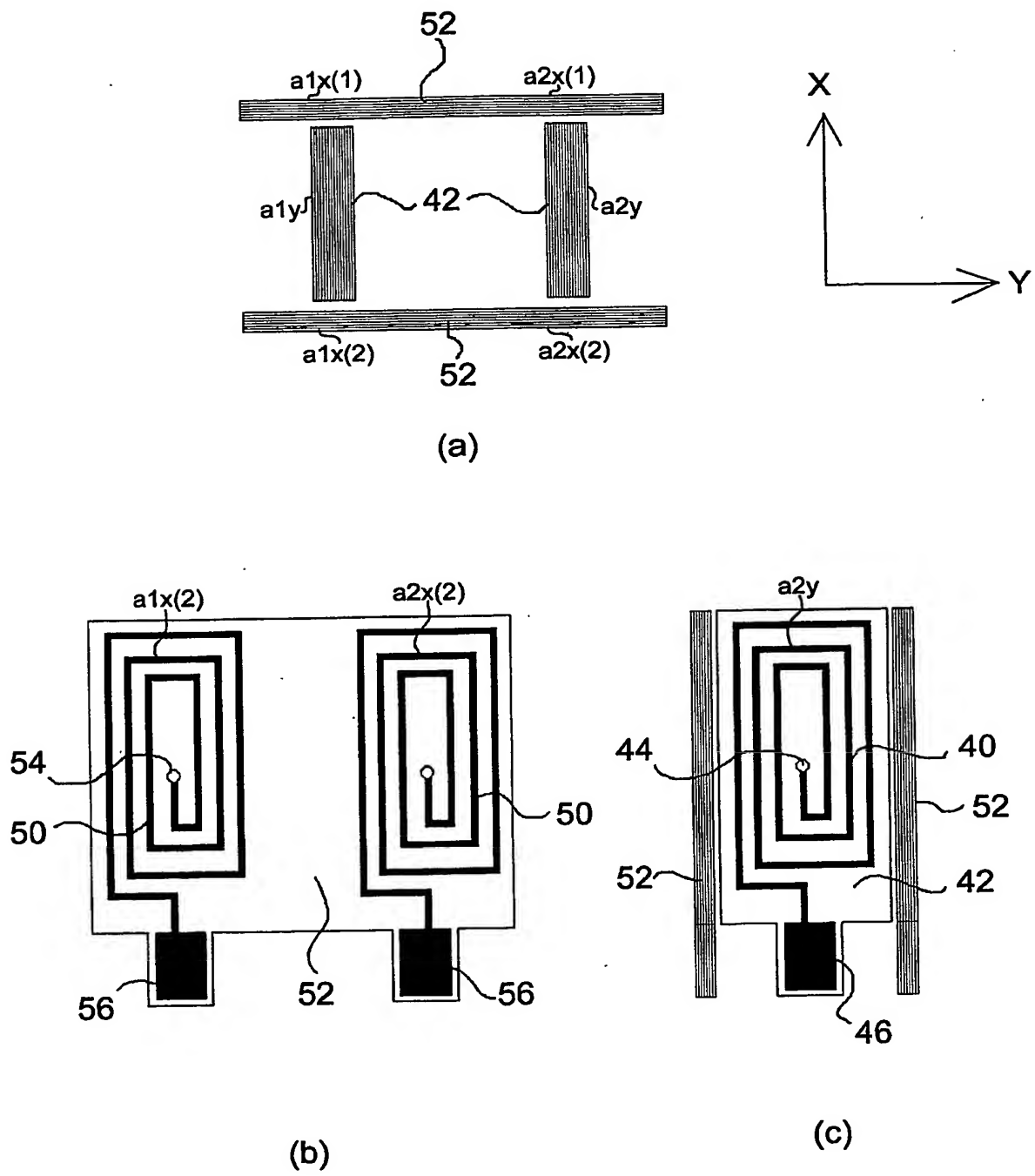


Fig. 8

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